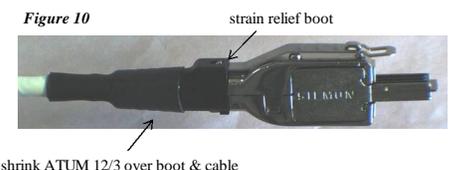
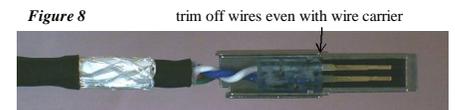
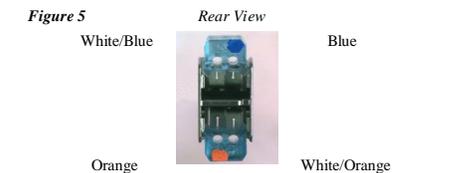
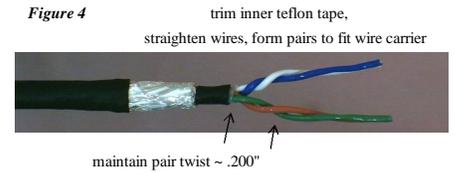
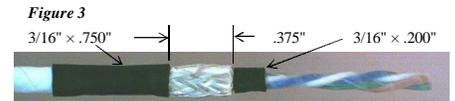
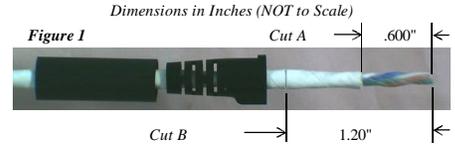


**Termination Instructions for Tera 2-Pair Cat 7 Plug Connector**  
 for E13426 Ethernet Cable

Required Tooling: X-acto Knife, Sharp Razor, Small Diagonal Wire Cutters,  
 Parallel Clamping Pliers (recommended) PIC P/N 110701 (see pic to right)  
 Note : Adjustable Pliers may be used with caution.  
 Heat Gun



- 1) Install ATUM 12/3 x 1.0" dual wall shrink tube, and black strain relief boot, small end first (Fig. 1). Make Cut A @ .600" from the end of the cable, through the jacket. Remove jacket and wire braids (Fig. 1).
- 2) Make Cut B @ 1.20" from the end of the cable, through the jacket (Fig. 1). Do not nick or cut into wire braids.
- 3) Remove jacket at Cut B, flare out the wire braids and partially comb out. Fold the braids back over until laying flat on the jacket (Fig. 2). Trim braids to .500" length (Fig. 2).
- 4) Install and shrink the Sumitomo B2-3/16"-Black x .750" shrink tube, starting @ .375" from Cut B (Fig. 3) to capture all braid ends. Install Sumitomo B2-3/16"-Black x .200" shrink tube, and shrink onto inner teflon tape layer, starting up against braids (Fig. 3). Trim off inner teflon tape layer, just past 3/16" black shrink (Fig. 4).
- 5) Flare out the wire pairs. Separate and straighten pairs for installation into the wire carrier, while maintaining pair twist where wires exit the teflon tape layer (Fig. 4). Form the wires to fit the spacing and wiring configuration per the color code markings on the wire carrier (Fig. 5). Wire ends can be trimmed off squarely by .050" nominal length, to improve straightening and wire entry.
- 6) Install the pairs into the wire carrier per the color code on wire carrier (Fig. 5). To aid wire entry, it may help to start insertion of upper wires (Blue - White/Blue pair) and then insert lower pair (Orange - White/Orange). Seat the cable firmly, maintaining pairs' twist between the cable exit and the wire carrier (Fig. 6).
- 7) Adjust the parallel clamping pliers height to crimp squarely on wire carriers (Fig. 7). Keeping pairs / wire carrier / cable alignment intact, crimp wire carriers onto the contacts until flush with the connector shell (Fig. 7). Adjust the clamping pliers height as needed. *Regular adjustable pliers may suffice, if used with caution.*
- 8) Trim off wire ends flush with the end of the wire carrier (Fig. 8); trimmed wire ends must not extend more than .030" beyond the front of the wire carrier. Diagonal wire cutters must be small enough to trim wire ends on the inside corners.
- 9) Inspect for any stray braids or debris, clean as needed prior to installing connector covers. Install covers onto the connector shell until they snap into place. The latch clip must be located on top, over the Blue - White/Blue pair (Fig. 9).
- 10) Position the black strain relief boot onto the rear of the connector covers, until it snaps into place (Fig. 10). Note orientation of the boot to properly fit the rear end of the latch clip component (Figs. 9 & 10).
- 11) Locate the ATUM 12/3 shrink tube onto the boot, and shrink onto the boot and cable. Use heat sparingly to avoid damage to the plastic boot (Fig. 10).



Note: Connector Length added to cable = + .150" nominal