

Complies to RoHS Standards

INSTALLATION

Center Contact M22520 / 2 - 01 Tool, Selector Dial @ #8 Recommended Positioner : PIC # 110201 (Daniels # K1300)

Weatherproofing Crimp Ferrule M22520 / 5 - 01 Tool, PIC 190818 Hex Crimp Die (.186/.222 hex)

Optional Crimp Ferrule M22520 / 5-01 Tool, *MIL Spec M22520 / 5-09 (.178 A hex)

Materials:	
Body	Brass, ASTM-B16,
	Alloy UNS 36000, H02
Center Contact	Beryllium Copper, ASTM-B196,
	Alloy UNS C17300
Ferrule	Brass, ASTM-B16,
	Alloy UNS 36000, Dead Soft,
	Weatherseals included
Dielectric	TFE Fluorocarbon, ASTM-D1710,
	Type 1, Grade 1
Spring, Retaining Ring	Stainless Steel
Mounting Block	Aluminum, Alloy 6061 T6
Finish :	
Body, Ferrule	Gold
Center Contact	Gold
Spring, Retaining Ring	Passivated
Mounting Block	Iridite
Applicable Standards	ARINC 600
Notes :	
1) A 1.5" piece of Raychem ATUM heat shrink	
P/N ATUM-12/3-0 provided with connector for	
purpose of strain relief & moisture protection.	
2) Please refer to T-1908XX Termination Instruction	
sheet for strip dimensions & instructions.	
np ferrule only. Not the larger "Bell" area on end.	

* Note - MIL Spec die to be used on smaller diameter area of "optional" crimp ferrule only. Not the larger "Bell" area on end.

PIC Wire & Cable Connector User specification sheets are non-controlled documents. Please contact PIC Wire and Cable or visit the PIC website (www.picwire.com) to ensure the latest revision of the drawing is being viewed.