N Type 90° Plug
for S22089 & UH25107

PERFORMANCE
Nominal Impedance 50 Ohms
Frequency Range 0 - 12 GHz
Voltage Rating 1000 VRMS
Insulation Resistance 5000 Megohms

CONSTRUCTION
Materials:
Body Brass, ASTM-B16,
Alloy UNS 36000, H02
Center Contact Beryllium Copper, ASTM-B196,
Alloy UNS C17300
Ferrule Brass, ASTM-B16,
Alloy UNS 36000, Dead Soft,
Weatherseals included
Dielectric TFE Fluorocarbon, ASTM-D1710,
Type 1, Grade 1

Finish:
Body, Ferrule Nickel
Center Contact Gold

Applicable Standards MIL-STD 348
MIL-PRF-39012

INSTALLATION
Pic Die Set MIL Spec Die Set
Center Contact Center Contact
M22520 / 5 - 01 Tool, M22520 / 5-01 Tool,
PIC 190418 Hex Crimp Die MIL Spec *M22520 / 5-04
(.132 hex)
Crimp Ferrule Crimp Ferrule
M22520 / 5 - 01 Tool, M22520 / 5-01 Tool,
PIC 190418 Hex Crimp Die MIL Spec *M22520 / 5-27
(.525/.562 hex)

Notes:
1) A 2.5" piece of Raychem ATUM heat shrink
P/N ATUM-19/6-0 provided with connector for
purpose of strain relief & moisture protection.
2) Please refer to T-190XXX Termination Instruction
sheet for strip dimensions & instructions for S22089
& T-UH25107 for UH25107.

* Note - MIL Spec die to be used on the smaller diameter area of ferrule only. Not the larger "Bell" area on end.