

PIC Wire & Cable

A Division of the Angelus Corporation
 Ph (262)-246-0500 Fax (262) 246-0450 www.picwire.com
 PO Box 330 Sussex, WI 53089

Termination Instructions

T-110725-QX

Approved : *M. E. J.*
 Distribution : USER

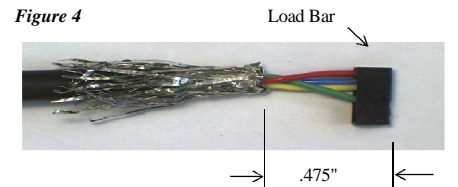
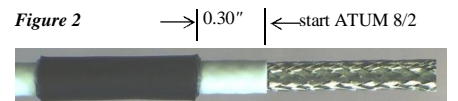
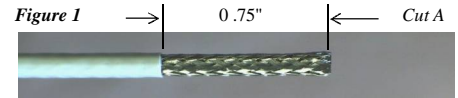
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Termination Instructions for PIC RJ45 Plug Connector P/N 110725 (for PIC Ethernet Quad Cable P/N E51426)

Recommended Hand Tools :	X-acto Knife, Sharp Razor
Required Tooling	PIC 110729 RJ45 Crimp Tool , Heat Gun, Wire Cutters

- 1) Install labels (if applicable). Install ATUM 8/2 x .750" dual wall shrink tube and boot onto the cable, small end first.
- 2) Make Cut A @ 0.75" from end, through jacket. Do Not nick or cut into wire braids (Fig. 1). Remove jacket.
- 3) Install and shrink the ATUM 8/2 x 1.0" dual wall shrink tube onto cable, starting @ 0.30" from the end of jacket (Fig. 2).
- 4) Fold braids back over cable jacket and ATUM (Fig. 3). Remove teflon tape layer, Do Not nick or cut into wire insulation. Trim filler (in middle of wires), cut as short as possible. Inspect to verify wire insulation integrity.
- 5) Arrange wires to the desired configuration per the dwg. Install the load bar onto wires, locating front edge of load bar @ .475" from the end of shields (Fig. 4). Confirm the wiring configuration, trim wires even with front edge of load bar (Fig. 4).
- 6) Bend the connector strain relief tab down, to allow installation onto cable. Install wires into the connector body, keeping alignment intact.
- 7) Fully insert the wires; proper insertion is indicated by viewing all conductors through the front end of connector body. Bend the connector strain relief tab back up to the original position, keeping braids within the strain relief tab.
- 8) Verify all wires are fully seated per 110725-QX (Fig. 7) before crimping the connector. Crimp using 110729 RJ45 crimp tool (Fig. 5), keeping wires fully seated. Trim off any excess braids.
- 9) Push the boot onto the connector until seated (Fig. 6). Shrink ATUM 8/2 x .750" starting over the back end of the boot as shown (Fig. 6).
- 10) Verify all wires are fully seated per 110725-QX Inspection Criteria (Fig. 7). Use magnifier and contrasting color background for effective inspection.

All Dimensions in Inches - NOT TO SCALE



110725-QX Inspection Criteria (Fig 7) (568A depicted)

