Notice Participant Participant Participant Participant Notice Notice Notice Notice Notice Notice Notice Notice Notice Notice Notice Notice Notice Notice Notice Notice Notice Notice Notice Notice Notice Notice Notice Notice Notice Notice Notice Notice Notice Notice Notice Notice Notice Notice Notice Notice Notice Notice Notice Notice Notice Notice Notice Notice Notice Notice Notice Notice Notice Notice Notice Notice Notice Notice Notice Notice Notice Notice Notice Notice Notice Notice Notice Notice Notice	PIC Wire & Cable		Termination Instructions	T-110939-QX	
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		Note: Diameter of the cable determines the number of pieces of ATUM 8/2 x 1.0"			
				→ 1.25 " ←	
 The first disk of the first of the first disk disk disk disk disk disk disk disk		E50424 1	California and a second a	- CANTO PAR	
<text></text>			$Cut B \longrightarrow$	2.0 "	
 cable jacks (u u U) f what hask box (or ATUM / Jacks at a applicable, (Fig. 2.). 1 Tim braids to 0.50° length per fig. 2. Tim field (affort the out of 0.2' length from braid optics at the out in a what is addiable using a three marking description integrity on all wates. 14 and 10 U U U 2 > 1 (D' minit where over the braids, and draids on totals and ouble using a tent pain, starting description integrity on all wates. 15 Form with the out of the braids of colligion printed out on the dashed colligion printed out on the contener the dashed colligion printed out on the dashed colligion	1)	qty per chart above of ATUM 8/2 x 1.0" (smaller dia.) shrink tube. Discard any unused pieces. Make Cut A @ 1.25" from cable end, through cable jacket (Fig. 1). Remove jacket/braid/foil. Make Cut B @ 2.0" from cable end, scoring the cable jacket (Fig. 1). Do Not nick or cut	$\xrightarrow{Figure 2} \qquad $	—. 500" Cut C	
 Be very careful not on ice for cult mow the intadiation. Inserging on all wires. Install ATUM 12.3 × 1.0⁴ strink tube over the braids, and shrink onto braids and cable using a heat gan, satiring 0. 30⁴ from exposed full wire pairs (Fig. 3), to scene all wire head each. There is blocged colorganizion, per satismoly due in group contains (Fig. 4). There is blocged colorganizion, per satismoly wire into the due on increduce the strink string (Fig. 4). There is blocged color due in the per version is due on into the core is string (Fig. 4). There is the boots on first in the context for first context on the per version is due on into the core is string (Fig. 4). There is the boots on first in the context on into the per version is due on into the core is string (Fig. 4). The part is in the top context on into the core and the version is due on into the core is string (Fig. 4). Align the panel jucks bioly how on the vice carries the obstring (Fig. 4). Align the panel jucks bioly how on the vice carries called and put the reaches the ord of all wires for the vice carries the obstring (Fig. 5). will hand to each size the obstring (Fig. 5). will hand to each size the obstring (Fig. 5). will hand to each size the obstring (Fig. 5). will hand to each size the obstring (Fig. 5). will hand to each size the obstring (Fig. 5). will hand to each size the obstring (Fig. 5). will hand to each size the obstring (Fig. 5). will hand the each obstring (Fig. 5). will hand the each of the each obstring (Fig. 5). will hand to each size the obstring (Fig. 5). will hand the each obstring (Fig. 5). will hand	2)				
<text></text>	3)	Be very careful not to nick or cut into wire insulation. Inspect to verify insulation on wires	<u>Figure 3</u> →	← .350" start shrink	
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Open strain relief clamp and install wires. ATUM up to housing install the remaining wires into the top row of the wire carrier. Statl the wires into botic top row of the wire carrier. Install the vires into botic top row on the up top row must be public too losse of time into field camp. position the cabe so that the ATUM strink degins of the assigned wire carrier cavity (Fig. 4b). Install the vires into the vire carrier de cable and push together. Adjust the so di pair clamping pliers height to cimp squarely on the wire carrier and compress the body and wire carrier sections firmly together (Fig. 5), until lach on each side sups into place. Fuer 4 70 Alge the panel jack body to ft not the wire carrier date with a flat he so di pair clamping pliers height to crimp squarely on the wire carriers and compress the contact sith the cable. Fuer 4 80 Brage sheld contact by pressing down on shield contact is engaged by making sure shield contact is engaged by making sure shield contact is engaged by making sure shield contact sith the cable. Fuer 4 81 Strain relief clamp. Strain relief clamp. Fuer 4 81 Strain relief clamp. Strain relief clamp. Strain relief clamp. Strain relief clamp. 91 Alge the panel jack body to fi not the wire carrier and contact site engaged by making sure shield contact is engaged by maki	5)	for insertion into the connector (reference Fig. 7 for typical wiring configuration).	Figure 4a		
is up to the vire carrier lossing (Fig. 4b). Close and crimp strain relief clamp using only adming pliers until the camp lackes into place. Tim off each wire flush with the end of each assigned wire carrier security (Fig. 4b). is train relief clamp, open position pul wires sang 7. Align the panel jack body to fit onto the wire carrier securits and comperss the body and wire carrier securits field to rim squarely on the wire carriers and comperss the body and wire carrier securits field to rim squarely on the wire carrier securits and comperss the body and wire carrier securits field to rinter tide contact side with a far body and wire field. 8. Fure f 1. The field contact tide with a far body contact side with a far body contact side with the cable. 1. Fure f 1. Fur		Open strain relief clamp and install wires. ATUM Install the wires in the bottom row first and pull wire ends. Install the remaining wires into the top row of the wire carrier. Wires in the top row must be pushed down into respective slots firmly (Fig. 4a).	,		
the soft jive champing pitters height to crimp squarely on the wire carriers and compress the body and wire carrier sections firmly together (Fig. 5), until latch on each side snaps into place. Image: Comparison of Compari	6)	is up to the wire carrier housing (Fig. 4b). Close and crimp strain relief clamp using soft jaw clamping pliers until the clamp latches into place. Trim off each wire flush with the end of	strain relief clamp, open position	pull wires snug	
head screw driver (Fig. 6). Ensure shield contact is engaged by making sure shield contact is in contact with the cable. Figure 1 shield contact slide shield contact slide shield contact slide strain relief clamp train r	7)	the soft jaw clamping pliers height to crimp squarely on the wire carriers and compress the body and wire carrier sections firmly together (Fig. 5), until latch on each side	Figure 4b		
$ \begin{array}{c} \text{Strain relief clamp, close position} \\ \text{trim wires flush} \\ \textbf{Figure 6} \\ \textbf$	8)	head screw driver (Fig. 6). Ensure shield contact is engaged by making sure shield contact			
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PIC Wire & Cable Termination Instruction sheets are non-controlled documents if printed. Please contact PIC Wire and Cable or visit the PIC website (www.picwire.com) to ensure the latest revision of the drawing is being viewed.					