

A Division of the Angelus Corporation
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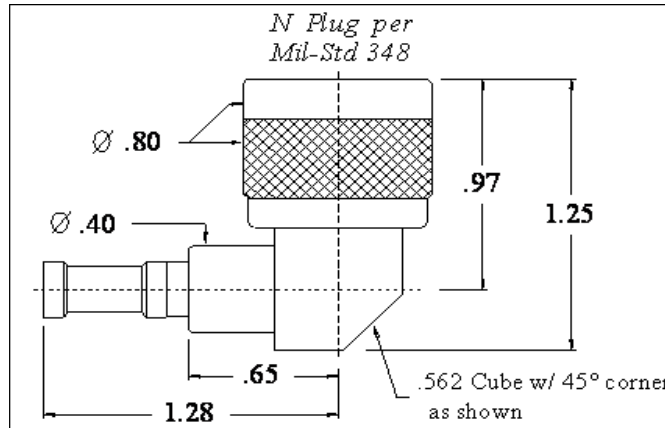
Approved : *MCT*

Date : 06/09/97
 Rev. 8 (04/09/15)

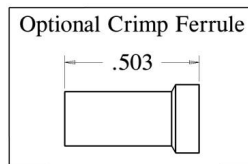
Distribution : USER

Uncontrolled if Printed

N 90° Plug
 for PIC Cables S83204, S86208, S88207



Features Not Shown : Safety Wire Holes, Gasket in Front



PERFORMANCE

Nominal Impedance	50 Ohms
Frequency Range	0 - 12 GHz
Voltage Rating	1000 VRMS
Insulation Resistance	5000 Megohms

CONNECTOR WEIGHT (Each)

1.86 ounces (52.73 grams)

RoHS COMPLIANT

Complies to RoHS Standards

INSTALLATION

Center Contact

M22520 / 2 - 01 Tool,
 Selector Dial @ # 8
 Recommended Positioner :
 PIC P/N 110205 (Daniels K224-1)
 (Alternate - Daniels K224)

Weatherproofing Crimp Ferrule

M22520 / 5 - 01 Tool,
 PIC 190818 Hex Crimp Die
 (.186/.222 hex)

Optional Crimp Ferrule

M22520 / 5-01 Tool,
 *MIL Spec M22520 / 5-09
 (.178 A hex)

CONSTRUCTION

Materials:

Body	Brass, ASTM-B16, Alloy UNS 36000, H02
Center Contact	Brass, ASTM-B16, Alloy UNS 36000, H02
Ferrule	Brass, ASTM-B16, Alloy UNS 36000, Dead Soft, Weatherseals included
Dielectric	TFE Fluorocarbon, ASTM-D1710, Type 1, Grade 1

Finish :

Body, Ferrule	TRI-M3
Center Contact	Gold

Applicable Standards

MIL-STD 348
 MIL-PRF-39012

Notes :

- 1) A 2.0" piece of Raychem ATUM heat shrink P/N ATUM-12/3-0 provided with connector for purpose of strain relief & moisture protection.
- 2) Please refer to T-1908XX Termination Instruction sheet for strip dimensions & instructions.

* Note - MIL Spec die to be used on smaller diameter area of "optional" crimp ferrule only. Not the larger "Bell" area on end.